



TRUING & DRESSING STONE FOR DIAMOND & CBN WHEEL

Features

Dressing sticks for reshaping to improve imbalance of Diamond and CBN wheels
Removing clogged area and renew cutting edge

- **Truing** : Green Silicon Carbide (GC)
- **Dressing** : White Alumina Oxide (WA)
- Grain size: 80-1,000
- Size is made to order



Diamond Wheel	Truing (GC)	Dressing (WA)	Feed/1Pass
~#170	#60	#120	0.005~0.2 Diamond Wheel
#200~#270	#80	#220	
#325~#1000	#100	#320	
#1000~	#100~#150	#600	

Size (mm.)	Grain Size	Packing box
100 x 10 x 10	WA , GC 80 - 1000	12 Pcs./Box
100 x 20 x 20	WA , GC 80 - 1000	12 Pcs./Box
125 x 25 x 25	WA , GC 80 - 1000	12 Pcs./Box
150 x 13 x 13	WA , GC 80 - 1000	12 Pcs./Box
150 x 20 x 20	WA , GC 80 - 1000	12 Pcs./Box
150 x 25 x 25	WA , GC 80 - 1000	12 Pcs./Box
200 x 13 x 13	WA , GC 80 - 1000	12 Pcs./Box
200 x 25 x 25	WA , GC 80 - 1000	12 Pcs./Box



TRUING & DRESSING WHEEL Shape 1A ,6A

Features

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 Removing clogged area and renew cutting edge

- **Truing** : Green Silicon Carbide (GC)
- **Dressing** : White Alumina Oxide (WA)
- Grain size: 80-1,000
- Dressing Wheels use with machinery



Diamond Wheel	Truing (GC)	Dressing (WA)	Feed/1Pass
~#170	#60	#120	0.005~0.2 Diamond Wheel
#200~#270	#80	#220	
#325~#1000	#100	#320	
#1000~	#100~#150	#600	

Shape 1A Size (mm)	Shape 6A Size (mm)
150 x 13 x 31.75	100 x 50 x 31.75
150 x 19 x 31.75	100 x 75 x 31.75
150 x 25 x 31.75	125 x 50 x 31.75
180 x 13 x 31.75	125 x 75 x 31.75
180 x 19 x 31.75	150 x 50 x 31.75
180 x 25 x 31.75	150 x 75 x 31.75
205 x 19 x 31.75	205 x 100 x 31.75
205 x 25 x 31.75	205 x 120 x 31.75



DRESSING STICK

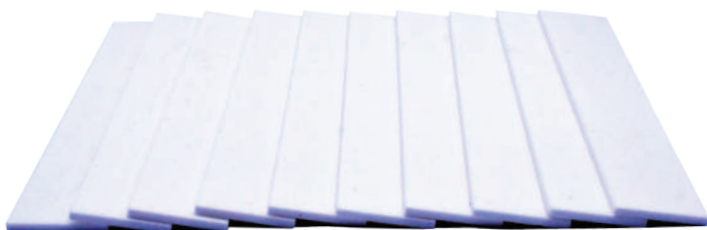
For dressing diamond

Diamond metal bond for glass grinding

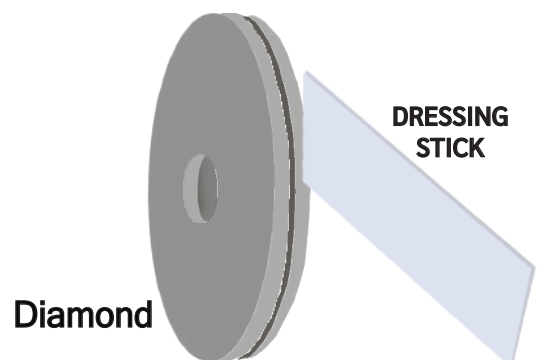
- White Alumina Oxide (WA)
- Grain size 80-220
- Thickness based on diamond groove which relates with glass thickness



Size (mm)	Grain size	Packing box
90 x 50 x 2	WA80H WA100H WA120H WA150H WA180H WA220H	10 Pcs./Box
90 x 50 x 5		10 Pcs./Box
150 x 30 x 3.5		10 Pcs./Box
150 x 30 x 4		10 Pcs./Box
150 x 30 x 5		10 Pcs./Box
200 x 50 x 3.2		10 Pcs./Box
200 x 50 x 3.5		10 Pcs./Box
200 x 50 x 4		10 Pcs./Box
200 x 50 x 5		10 Pcs./Box
200 x 50 x 8		10 Pcs./Box



Application





DRESSING STONE

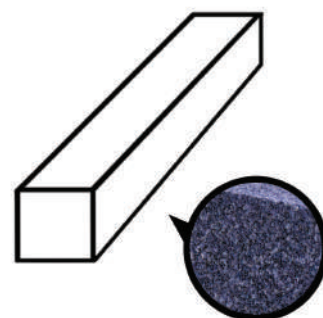
Features

For dressing grinding wheel when surface is uneven, return sharpness of the wheel to be ready to use

- SILICON CARBIDE (C)
- Coarse no. C16P, C24P, C36P
- Rectangle shape Size 150x25x25, 200x50x25



Shape and size based on application



Size (mm)	Grain size	Packing box
150 x 25 x 25	C16P, C24P, C36P	12 Pcs./Box
150 x 50 x 25	C16P, C24P, C36P	12 Pcs./Box
200 x 25 x 25	C16P, C24P, C36P	12 Pcs./Box
200 x 50 x 25	C16P, C24P, C36P	12 Pcs./Box



Coarse / Fine stones

C36/C240

150 x 50 x 25



PRICE LIST

SPEC		1Box (10Pcs.)
100X13X13	GC80,100,120	1,250.-
	GC150,180,220	1,570.-
	GC320,400,500	1,880.-
	GC1000,1500,2000	2,190.-
200X13X13	GC80,100,120	1,880.-
	GC150,180,220	2,190.-
	GC320,400,500	2,500.-
	GC1000,1500,2000	2,820.-
100X20X20	GC80,100,120	1,570.-
	GC150,180,220	1,880.-
	GC320,400,500	2,190.-
	GC1000,1500,2000	2,500.-
150X20X20	GC80,100,120	1,880.-
	GC150,180,220	2,190.-
	GC320,400,500	2,500.-
	GC1000,1500,2000	2,820.-
100X25X25	GC80,100,120	1,880.-
	GC150,180,220	2,190.-
	GC320,400,500	2,500.-
	GC1000,1500,2000	2,820.-
150X25X25	GC80,100,120	2,500.-
	GC150,180,220	2,820.-
	GC320,400,500	3,130.-
	GC1000,1500,2000	3,440.-

SPEC		1Box (10Pcs.)
60X50X25	GC80,100,120	940.-
	GC150,180,220	1,070.-
	GC320,400,500	1,130.-
	GC1000,1500,2000	1,250.-
75X50X25	GC80,100,120	1,130.-
	GC150,180,220	1,250.-
	GC320,400,500	1,380.-
	GC1000,1500,2000	1,500.-
100X50X25	GC80,100,120	1,500.-
	GC150,180,220	1,880.-
	GC320,400,500	2,130.-
	GC1000,1500,2000	2,500.-
120X50X25	GC80,100,120	1,880.-
	GC150,180,220	2,500.-
	GC320,400,500	3,130.-
	GC1000,1500,2000	3,750.-
150X50X25	GC80,100,120	2,500.-
	GC150,180,220	3,130.-
	GC320,400,500	3,750.-
	GC1000,1500,2000	5,000.-

SPEC		1Box (10Pcs.)
GC 150,180,220	150 X 30 X 3	320.-
	150 X 30 X 3.2	320.-
	150 X 30 X 3.5	320.-
	150 X 30 X 4	380.-
	150 X 30 X 5	456.-
	200 X 50 X 3	880.-
	200 X 50 X 3.2	880.-
	200 X 50 X 3.5	880.-
	200 X 50 X 4	1,130.-
	200 X 50 X 5	1,130.-
	200 X 50 X 8	1,500.-

Green Silicon Carbide





PRICE LIST

SPEC		1Box (10Pcs.)
100X13X13	WA80,100,120	1,000.-
	WA150,180,220	1,250.-
	WA320,400,500	1,500.-
	WA1000,1500,2000	1,750.-
200X13X13	WA80,100,120	1,500.-
	WA150,180,220	1,750.-
	WA320,400,500	2,000
	WA1000,1500,2000	2,250.-
100X20X20	WA80,100,120	1,250.-
	WA150,180,220	1,500.-
	WA320,400,500	1,750
	WA1000,1500,2000	2,000.-
150X20X20	WA80,100,120	2,256.-
	WA150,180,220	1,500.-
	WA320,400,500	1,750.-
	WA1000,1500,2000	2,000
100X25X25	WA80,100,120	1,500.-
	WA150,180,220	1,750.-
	WA320,400,500	2,000.-
	WA1000,1500,2000	2,250.-
150X25X25	WA80,100,120	2,000.-
	WA150,180,220	2,250.-
	WA320,400,500	2,500.-
	WA1000,1500,2000	2,750.-

SPEC		1Box (10Pcs.)
60X50X25	WA80,100,120	750.-
	WA150,180,220	850.-
	WA320,400,500	900.-
	WA1000,1500,2000	1,000.-
75X50X25	WA80,100,120	900.-
	WA150,180,220	1,000.-
	WA320,400,500	1,100.-
	WA1000,1500,2000	1,200.-
100X50X25	WA80,100,120	1,200.-
	WA150,180,220	1,500.-
	WA320,400,500	1,700.-
	WA1000,1500,2000	2,000.-
120X50X25	WA80,100,120	1,500.-
	WA150,180,220	2,000.-
	WA320,400,500	2,500.-
	WA1000,1500,2000	3,000.-
150X50X25	WA80,100,120	2,000.-
	WA150,180,220	2,500.-
	WA320,400,500	3,000.-
	WA1000,1500,2000	4,000.-

SPEC		1Box (10Pcs.)
WA 150,180,220	150 X 30 X 3	250.-
	150 X 30 X 3.2	250.-
	150 X 30 X 3.5	250.-
	150 X 30 X 4	300.-
	150 X 30 X 5	300.-
	200 X 50 X 3	700.-
	200 X 50 X 3.2	700.-
	200 X 50 X 3.5	700.-
	200 X 50 X 4	900.-
	200 X 50 X 5	900.-
	200 X 50 X 8	1,200.-

White Alumina Oxide (WA)

